

450 and 780 Hydra-Push Manure Spreaders



TECHNICAL MANUAL 450 and 780 Hydra-Push Manure Spreaders

TM1318 (01JUN87) English

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LITHO IN U.S.A. (REVISED)
ENGLISH



450 AND 780 HYDRA-PUSH™ MANURE SPREADERS TECHNICAL MANUAL TM-1318 (JUNE-87)

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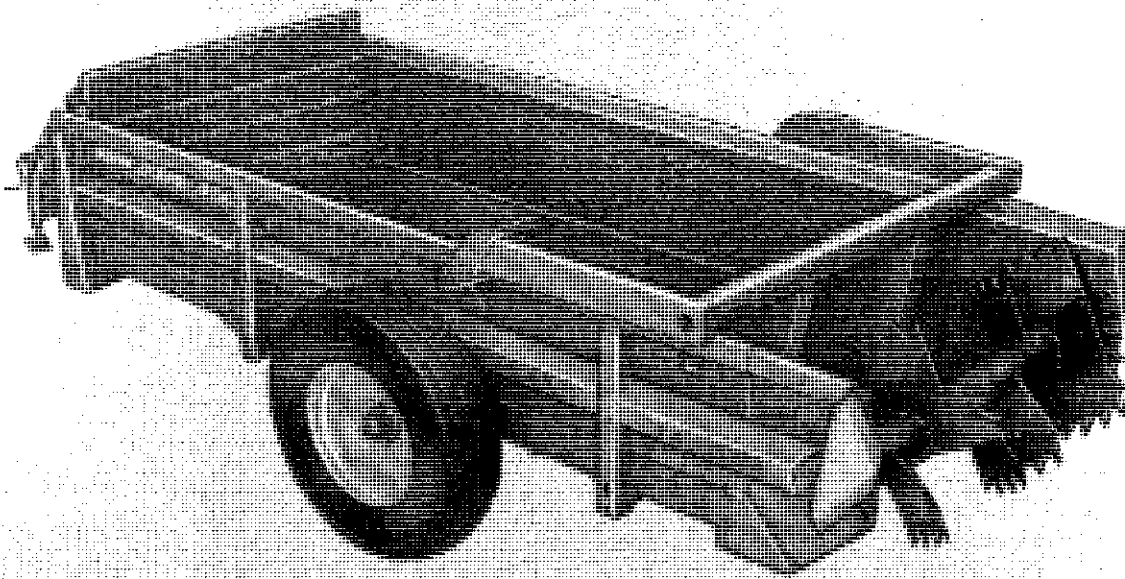
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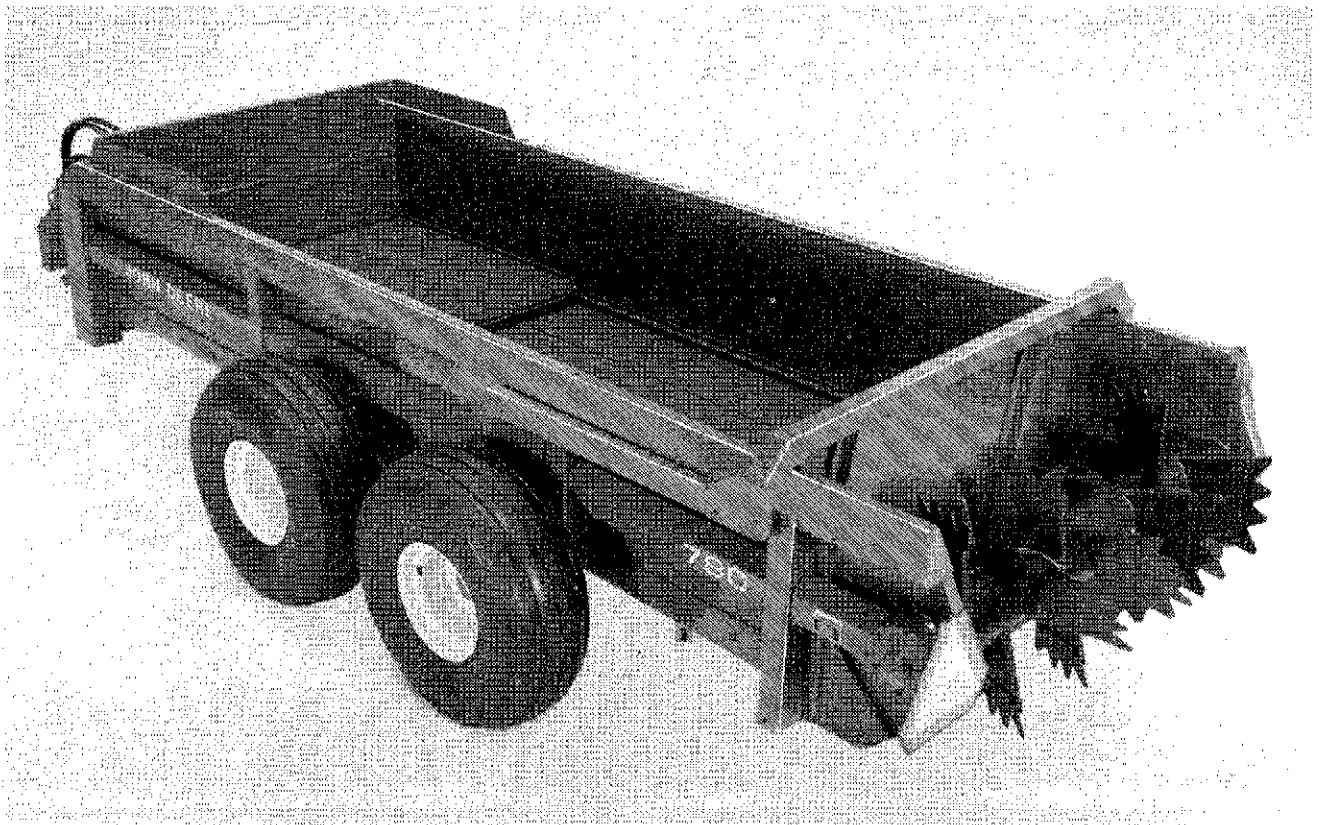
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John Deere 450 Hydra-Push™ Manure Spreader (1980-)



John Deere 780 Hydra-Push™ Manure Spreader (1984-)



8DA;W12517 5EA;W9965 W02;;1005 -A 120587

INTRODUCTION

This technical manual is part of a twin concept of service.

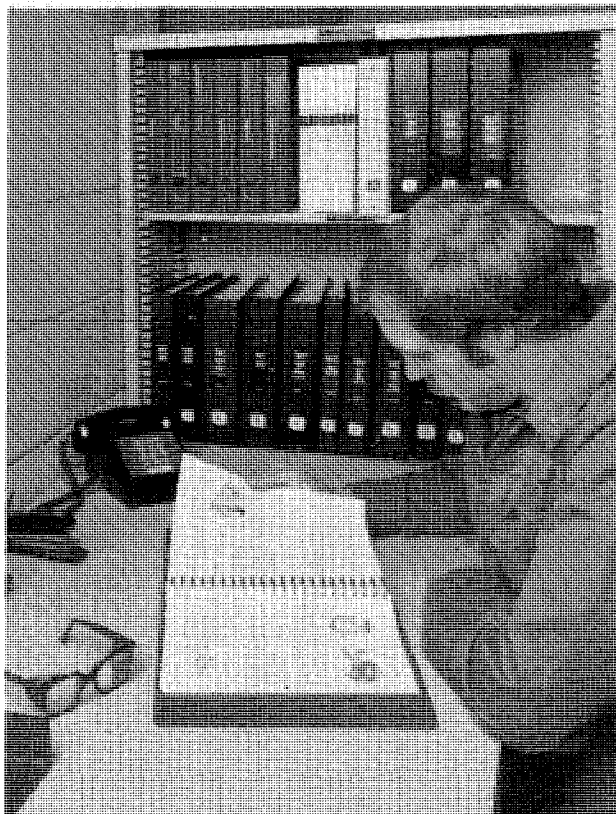
FOS Manuals—reference

Technical Manuals—machine service

The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise service guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed by an experienced service technician.



AB6;RW5559 053;INTR01 071085

FEATURES OF THIS TECHNICAL MANUAL

John Deere ILLUSTRATION format emphasizing illustrations and concise instructions in easy-to-use modules.

Emphasis on diagnosis, analysis, and testing so you can understand the problem and correct it.

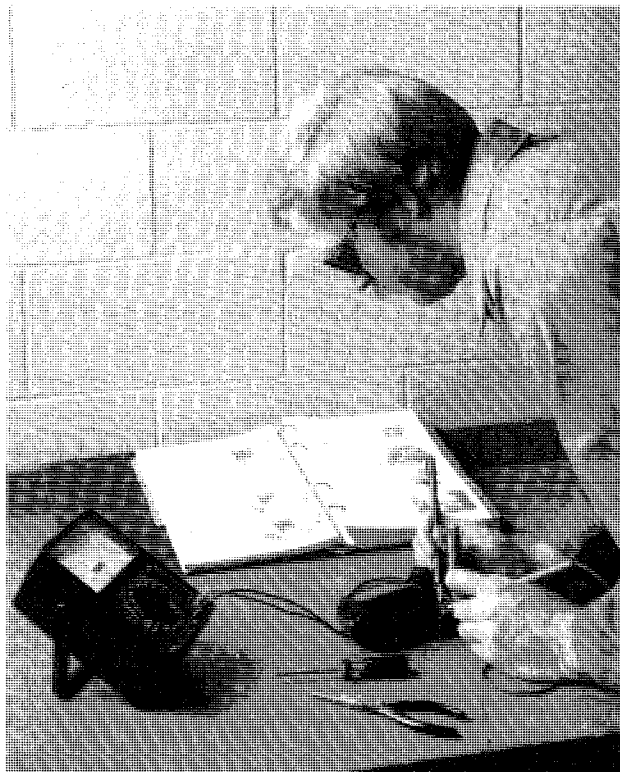
Diagnostic information presented with the most logical and easiest to isolate problems first to help you identify the majority of routine failures quickly.

Step-by-step instructions for teardown and assembly.

Summary listing at the beginning of each group of all applicable specifications, wear tolerances, torque values, essential tools, and materials needed to do the job.

An emphasis throughout on safety—so you do the job right without getting hurt.

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it when you need to know correct service procedures or specifications.



AB6;RW5560 053;INTR03 071085

SAFETY AND YOU

This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.



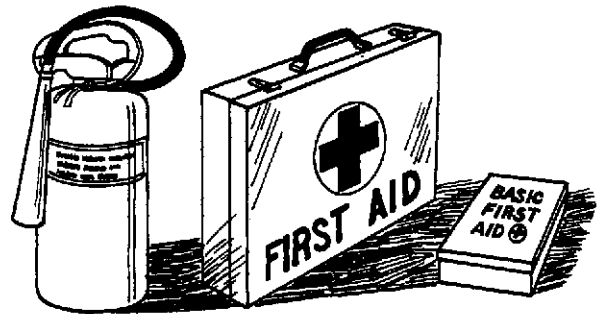
AB6;TB1389 053;TMSAFE 071085

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguishers handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



AB6;TS186 053;FIRE2 080785

STAY CLEAR OF PTO

Entanglement in rotating driveline can cause serious injury or death.

Keep tractor master shield and driveline shields in place at all times except for special applications as directed in the implement operator's manual.

Wear fairly tight fitting clothing. Stop the engine and be sure PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.



AB6;TS198 053;PTO 280186

WEAR PROTECTIVE CLOTHING

Wear fairly tight clothing. and safety equipment.

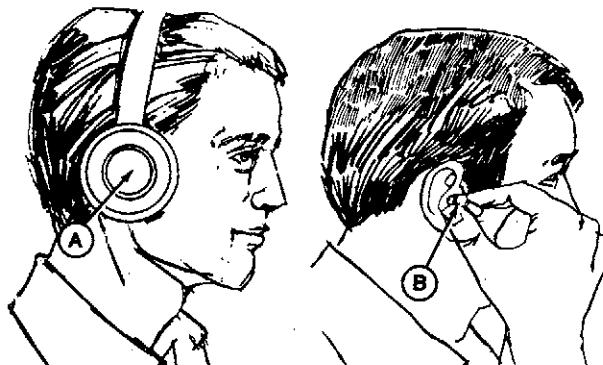


AB6;TS184 053;WEAR2 080785

PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs (A) or earplugs (B) to protect against objectionable or uncomfortable loud noises.



AB6;X7662 053;NOISE 270886

AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Keep hands and body away from pinholes and nozzles which eject fluids under high pressure. Use a piece of cardboard or paper to search for leaks.

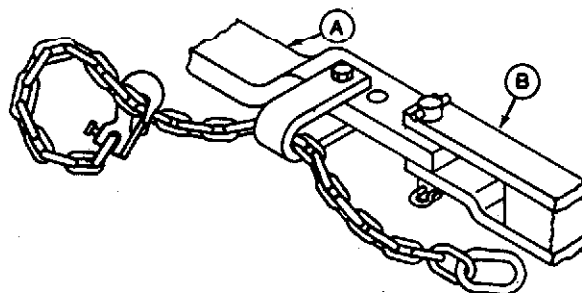
If ANY fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this type injury or gangrene may result.



AB6;X9811 053;FLUID. 290186

USE A SAFETY CHAIN

A safety chain will help control drawn equipment (B) should it accidentally separate from the drawbar (A) while transporting. Using the appropriate adapter parts, attach the chain to the tractor drawbar support or other specified anchor location. Provide only enough slack in the chain to permit turning. See your John Deere dealer for a chain with a strength rating equal to or greater than the gross weight of the towed machine.



AB6;TS163 053;CHAIN. 290186

TRANSPORT SPREADER SAFELY

To reduce chance of personal injury, always tow spreader slowly enough to maintain control.

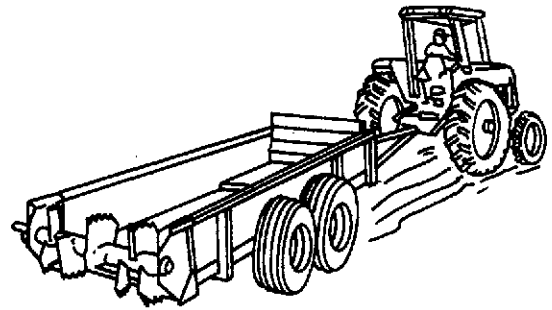
Use extra care when towing spreader at transport speeds.

Do not tow a loaded spreader that weighs more than twice the tractor weight.

To assure adequate braking performance and control, tow only with an agricultural tractor. Safe towing speed depends on weight of tractor and weight of towed load. (See Recommended Maximum Towing Speed in Transporting section of Spreader operator's manual.)

Tow only with an agricultural tractor. Refer to Spreader operator's manual for tractor minimum weight. Never exceed 32 km/h (20 mph).

Use accessory lights and devices for warning to operators of other vehicles.



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OPERATE SPREADER SAFELY

Refer to the Spreader operator's manual for operating instructions.

Do not exceed load capacity of the spreader. (See Transporting section of Spreader operator's manual.)

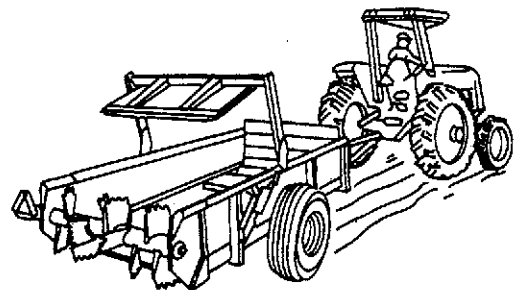
Never enter a spreader while in operation.

Reduce tractor ground speed when turning or traveling on rough terrain.

Avoid traveling over loose fill, rocks, ditches or holes.

When working on inclines or slopes, travel uphill or downhill. Keep tractor in gear when traveling downhill.

Drive slowly through gates and doors.

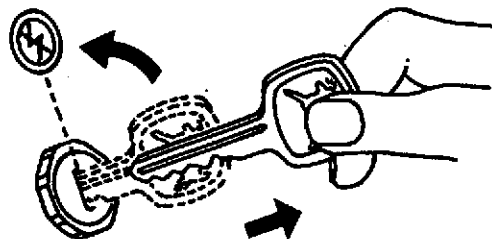


8DA;W12404 W01;;11SY -D 110587

SERVICE SPREADER SAFELY

Help prevent personal injury caused by unexpected movement of the machine. If spreader is connected to tractor, disengage PTO, engage parking brake and/or place transmission in "PARK", shut off engine, and remove key. If spreader is detached, block wheels and use safety stands.

Replace all shields after lubricating or servicing.



8DA;W9765 W01;;125Y -K 050387

KEEP SERVICE AREA CLEAN

Keep the service area clean and dry; wet or oily floors are slippery. Wet spots can be dangerous when working with electrical equipment.

Be sure all electrical outlets and tools are properly grounded.

Use adequate light for the job at hand.

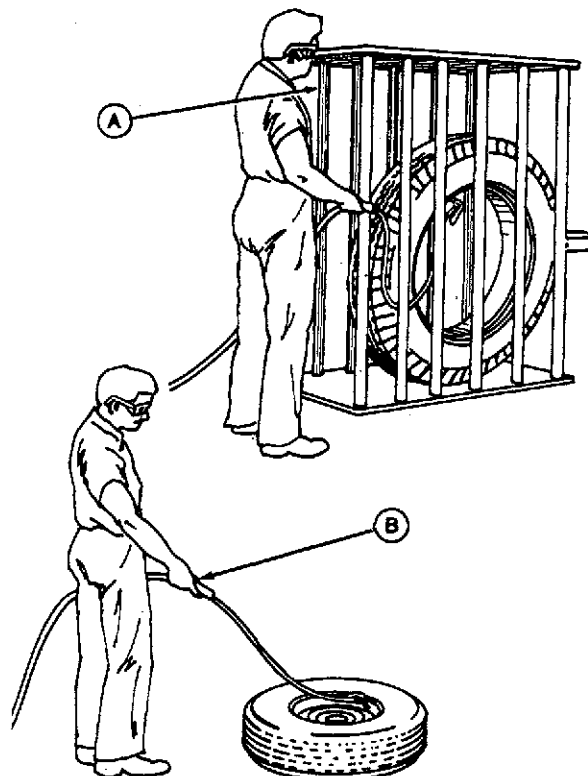


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SERVICE TIRES SAFELY

Failure to follow proper procedures when mounting a tire on a wheel or rim can produce an explosion which may result in serious injury or death. Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job. Have it done by your John Deere dealer or a qualified tire repair service.

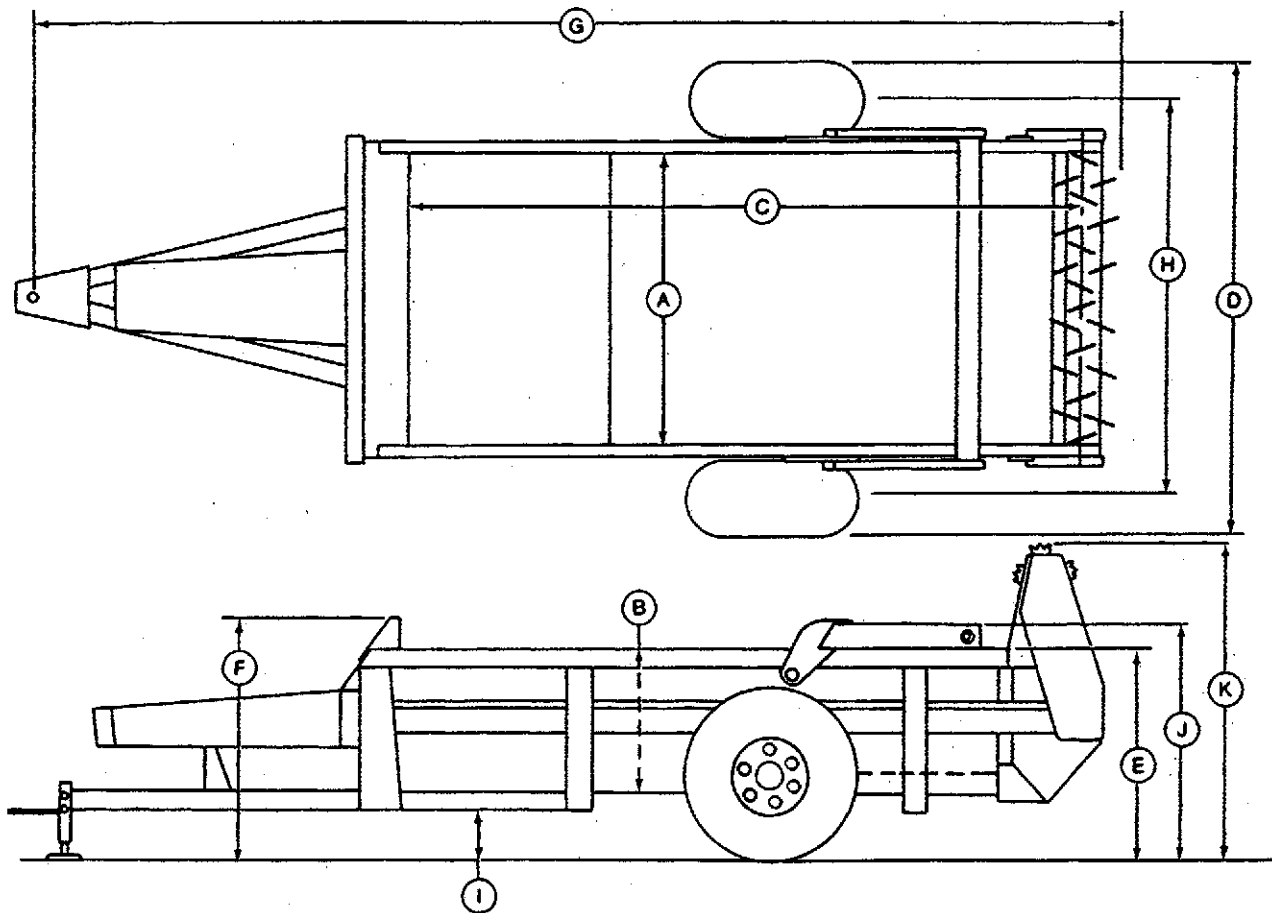
When sealing tire beads on rims, never exceed 35 psi (241 kPa) (2.4 bar) or maximum inflation pressures specified by tire manufacturers for mounting tires. Inflation beyond this maximum pressure may break the bead, or even the rim, with dangerous explosive force. If both beads are not seated when the maximum recommended pressure is reached, deflate, reposition tire, relubricate bead and reinflate.



A—Use a Safety Cage if Available.
B—Do Not Stand Over Tire. Use a
Clip-on Chuck and Extension Hose.

AB6;TS123 053;TIRE 160486

DIMENSIONS-450 SPREADER



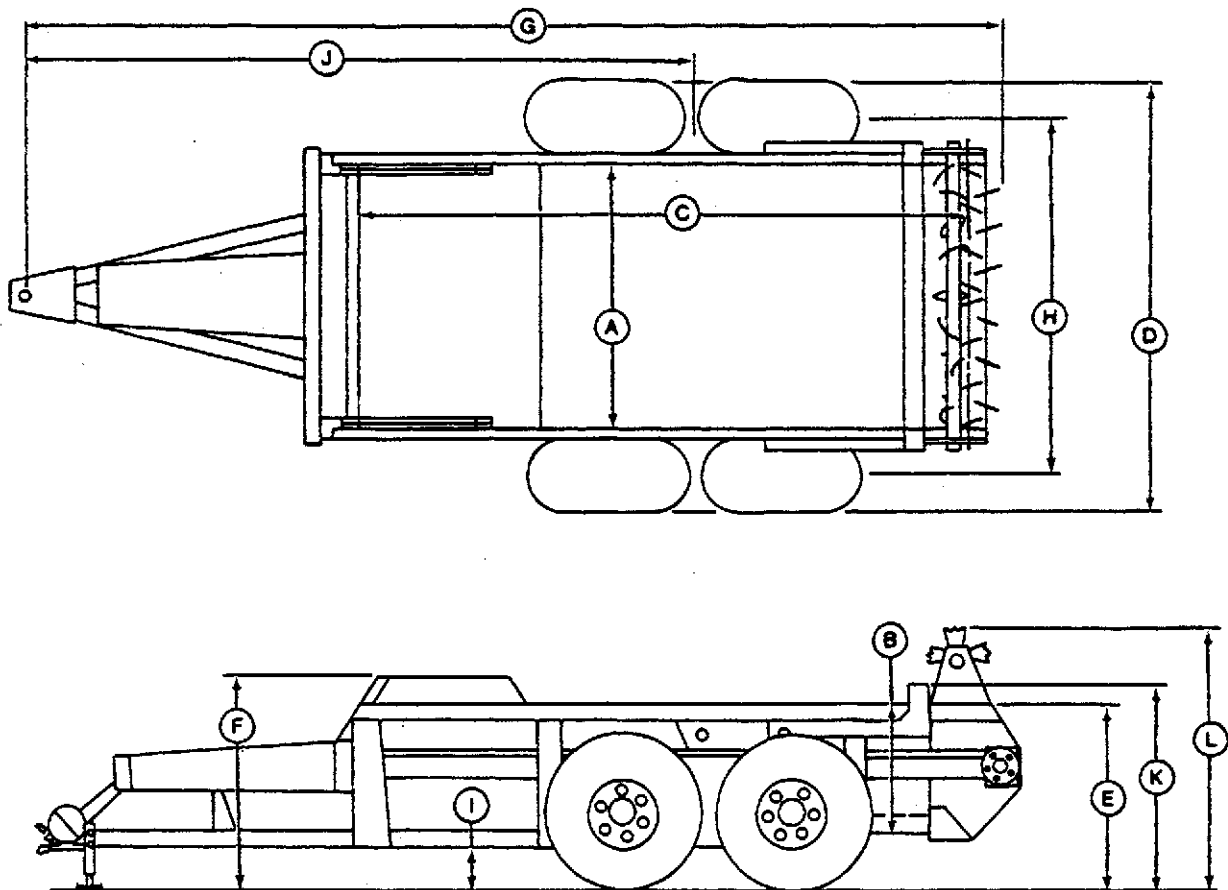
A—1570 mm (61.8 in.)
 B—698 mm (27.5 in.)
 C—3870 mm (152.4 in.)
 D—2400 mm (94.5 in.) *
 E—1165 mm (45.9 in.) *
 F—1320 mm (52.0 in.) *

G—5870 mm (231.1 in.)
 H—2050 mm (80.7 in.)
 I—350 mm (13.8 in.) *
 J—1300 mm (51.2 in.) *
 K—1679 mm (66.1 in.) *

* For spreader equipped with 10.00 x 20 recapped truck tires.

Specifications and design subject to change without notice

DIMENSIONS-780 SPREADER



A—1810 mm (71.3 in.)
 B—770 mm (30.3 in.)
 C—4900 mm (192.9 in.)
 D—2732 mm (107.6 in.) *
 E—1311 mm (51.6 in.) *
 F—1459 mm (57.4 in.) *

G—7420 mm (292.1 in.)
 H—2450 mm (96.5 in.)
 I—280 mm (11.0 in.) *
 J—4850 mm (191.0 in.)
 K—1422 mm (56.0 in.) *
 L—1814 mm (71.4 in.) *

* For spreader equipped with 10.00 x 20 recapped truck tires.

Specifications and design subject to change without notice

SPECIFICATIONS-450 AND 780 SPREADER

Spreader Model	450	780
Tractor Size (Minimum)	45 kW (60 hp) PTO	76 kW (100 hp) PTO
Weight		
Spreader Less Wheels, Tires, Endgate	1079 kg (2379 lb)	1924 kg (4242 lb)
8 x 20 Wheels	46 kg (102 lb)	92 kg (203 lb)
Wheels and 10.00 x 20 Recapped Truck Tires	127 kg (280 lb)	254 kg (560 lb)
Wheels and 16.5L x 16.1 Tires	127 kg (280 lb)	262 kg (578 lb)
Hydraulic Endgate	123 kg (272 lb)	212 kg (462 lb)
Upper Beater	70 kg (154 lb)	100 kg (220 lb)
Endpan	64 kg (142 lb)	63 kg (139 lb)
Load Capacity	5897 kg (13000 lb)	9526 kg (21000 lb)
Volume Capacity		
Struck Level	4.0 m ³ (141 cu. ft.)	6.3 m ³ (222 cu. ft.)
Heaped Load		
(Single Beater)	6.1 m ³ (217 cu. ft.)	9.4 m ³ (332 cu. ft.)
(Upper Beater)	8.1 m ³ (286 cu. ft.)	12.0 m ³ (424 cu. ft.)
Beater Speed		
Upper	255 rpm	294 rpm
Lower	356 rpm	337 rpm
Unloading Speed	0-4.6 m/min (0-15 ft/min) Infinitely Variable	0-5 m/min (0-16 ft/min) Infinitely Variable
Driveline	Shielded 540 rpm Shielded 1000 rpm	Powr-Gard 540 rpm Shielded 1000 rpm (With Constant Velocity Front Joint)
Attachments	Control For Fender or Rops Mount	Control For Fender or Rops Mount
	Open Center Valve With Control	Open Center Valve With Control
	Upper Beater Endgate Endpan Warning Light Kit Splash Guards Cold Weather Conditions Kit	Upper Beater Endgate Endpan Warning Light Kit Drawbar Support Cold Weather Conditions Kit

Specifications and design subject to change without notice

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General Specifications/Specifications-450 And 780 Spreader

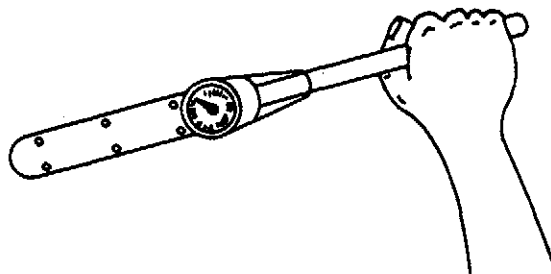
Driveline	Shielded 540 rpm Shielded 1000 rpm	Powr-Gard 540 rpm Shielded 1000 rpm (With Constant Velocity Front Joint)
Attachments	Control For Fender or Rops Mount Open Center Valve With Control Upper Beater Endgate Endpan Warning Light Kit Splash Guards Cold Weather Conditions Kit	Control For Fender or Rops Mount Open Center Valve With Control Upper Beater Endgate Endpan Warning Light Kit Drawbar Support Cold Weather Conditions Kit

Specifications and design subject to change without notice

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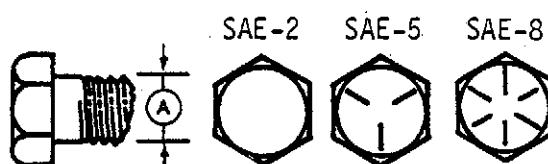
CHECKING BOLT TORQUE

The tables shown below give correct torque values for various bolts and cap screws. Tighten all bolts to the torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt.



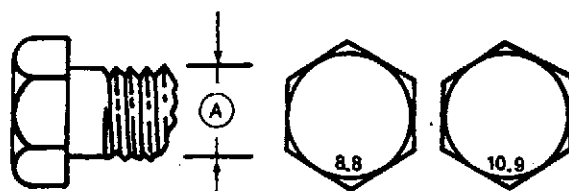
ENGLISH TORQUE SPECIFICATIONS

Bolt Diameter A	Bolt Torque*					
	SAE 2		SAE 5		SAE 8	
	N.m (lb-ft)		N.m (lb-ft)		N.m (lb-ft)	
1/4 in.	8	(6)	12	(9)	16	(12)
5/16 in.	13	(10)	24	(18)	34	(25)
3/8 in.	27	(20)	41	(30)	61	(45)
7/16 in.	41	(30)	63	(50)	95	(70)
1/2 in.	61	(45)	101	(75)	149	(110)
9/16 in.	95	(70)	150	(110)	210	(155)
5/8 in.	128	(95)	210	(155)	290	(215)
3/4 in.	225	(165)	365	(270)	520	(385)
7/8 in.	230	(170)	590	(435)	840	(620)
1 in.	345	(255)	895	(660)	1260	(930)



METRIC TORQUE SPECIFICATIONS

Bolt Diameter A	Bolt Torque*			
	N.m	8.8 (lb-ft)	N.m	10.9 (lb-ft)
M3	0.5	(0.4)	1.8	(1.3)
M4	3	(2.2)	4.5	(3.3)
M5	6	(4)	9	(7)
M6	10	(7)	15	(11)
M8	25	(18)	35	(26)
M10	50	(37)	70	(52)
M12	90	(66)	125	(92)
M14	140	(103)	200	(148)
M16	225	(166)	310	(229)
M20	435	(321)	610	(450)
M24	750	(553)	1050	(774)
M30	1495	(1103)	2100	(1550)
M36	2600	(1917)	3675	(2710)



Torque figures are for non-greased or non-oiled threads. When using locking elements, increase torque values by 5%.

*Torque value for bolts and cap screws are identified by their head markings.

TIGHTENING O-RING FITTINGS*

1. Inspect O-ring and seat for dirt or obvious defects.

2. On angle fittings, back the lock nut off until washer bottoms out at top of groove.

3. Hand tighten fitting until backup washer or washer face (if straight fitting) bottoms on face and O-ring is seated.

4. Position angle fittings by unscrewing no more than one turn.

5. Tighten straight fittings to torque shown.

6. Tighten angle fittings to torque shown while holding the body of fitting with a wrench.

* The torque values shown are based on lubricated connections as in reassembly.

Thread Size (in.)	Nut Size Across Flats (in.)	Torque (N·m)	Value* (lb-ft)	Recommended Turns To Tighten (After Finger Tightening) (Flats)	(Turns)
3/8	1/2	8	6	2	1/3
7/16	9/16	12	9	2	1/3
1/2	5/8	16	12	2	1/3
9/16	11/16	24	18	2	1/3
3/4	7/8	46	34	2	1/3
7/8	1	62	46	1-1/2	1/4
1-1/16	1-1/4	102	75	1	1/6
1-3/16	1-3/8	122	90	1	1/6
1-5/16	1-1/2	142	105	3/4	1/8
1-5/8	1-7/8	190	140	3/4	1/8
1-7/8	2-1/8	217	160	1/2	1/12

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TIGHTENING FLARE TYPE TUBE FITTINGS*

1. Check flare and flare seat for defects that might cause leakage.

2. Align tube with fitting before tightening.

3. Lubricate connection and hand tighten swivel nut until snug.

4. To prevent twisting the tube(s), use two wrenches. Place one wrench on the connector body and with the second, tighten the swivel nut to the torque shown in this chart.

* The torque values shown are based on lubricated connections as in reassembly.

Tube Size OD (in.)	Nut Size Across Flats (in.)	Torque (N·m)	Value* (lb-ft)	Recommended Turns To Tighten (After Finger Tightening) (Flats)	(Turns)
3/16	7/16	8	6	1	1/6
1/4	9/16	12	9	1	1/6
5/16	5/8	16	12	1	1/6
3/8	11/16	24	18	1	1/6
1/2	7/8	46	34	1	1/6
5/8	1	62	46	1	1/6
3/4	1-1/4	102	75	3/4	1/8
7/8	1-3/8	122	90	3/4	1/8

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